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A moving body \rightarrow Pose or Configuration

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Orientation Description

- 1. Direction cosine representation
- 2. Fixed-axes rotations
- 3. Euler angles representation
- 4. Single- and double-axes rotations
- 5. Euler parameters representation I will illustrate the first TWO only

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Direction Cosine Representation



 $\mathbf{w} = w_x \, \mathbf{x} + w_y \, \mathbf{y} + w_z \, \mathbf{z}$ $\dots (5.11c)$

Substitute eqs. (5.11a-c) into eq. (5.12)

$$\mathbf{p} = (p_u u_x + p_v v_x + p_w w_x) \mathbf{x} + (p_u u_y + p_v v_y + p_w w_y) \mathbf{y} + (p_u u_z + p_v v_z + p_w w_z) \mathbf{z} \qquad \dots (5.13)$$

$$p_x = u_x p_u + v_x p_v + w_x p_w$$
 ... (5.14a)

$$p_{y} = u_{y}p_{u} + v_{y}p_{v} + w_{y}p_{w} \qquad \dots (5.14b)$$

$$p_z = u_z p_u + v_z p_v + w_z p_w$$
 ... (5.14c)

 $[\mathbf{p}]_F = \mathbf{Q} [\mathbf{p}]_M \qquad \dots (5.15)$

$$[\mathbf{p}]_F = \mathbf{Q} [\mathbf{p}]_M$$

$$[\mathbf{p}]_{F} = \begin{bmatrix} p_{\chi} \\ p_{\chi} \\ p_{\chi} \end{bmatrix}, \ [\mathbf{p}]_{M} = \begin{bmatrix} p_{\mathcal{U}} \\ p_{\mathcal{V}} \\ p_{\mathcal{V}} \end{bmatrix}, \ \mathbf{Q} = \begin{bmatrix} u_{x} & v_{x} & w_{x} \\ u_{x} & v_{x} & w_{x} \\ u_{y} & y & y \\ u_{z} & v_{z} & w_{z} \end{bmatrix} = \begin{bmatrix} \mathbf{u}^{\mathrm{T}} \mathbf{x} & \mathbf{v}^{\mathrm{T}} \mathbf{x} & \mathbf{w}^{\mathrm{T}} \mathbf{x} \\ \mathbf{u}^{\mathrm{T}} \mathbf{y} & \mathbf{v}^{\mathrm{T}} \mathbf{y} & \mathbf{w}^{\mathrm{T}} \mathbf{y} \\ \mathbf{u}^{\mathrm{T}} \mathbf{z} & \mathbf{v}^{\mathrm{T}} \mathbf{z} & \mathbf{w}^{\mathrm{T}} \mathbf{z} \end{bmatrix}$$

... (5.16)
Orientation description 1

 $\mathbf{u}^{\mathrm{T}}\mathbf{u} = \mathbf{v}^{\mathrm{T}}\mathbf{v} = \mathbf{w}^{\mathrm{T}}\mathbf{w} = 1$, and $\mathbf{u}^{\mathrm{T}}\mathbf{v}(\equiv\mathbf{v}^{\mathrm{T}}\mathbf{u}) = \mathbf{u}^{\mathrm{T}}\mathbf{w}(\equiv\mathbf{w}^{\mathrm{T}}\mathbf{u}) = \mathbf{v}^{\mathrm{T}}\mathbf{w}(\equiv\mathbf{w}^{\mathrm{T}}\mathbf{v}) = 0 \quad \dots \quad (5.17)$

Q is called Orthogonal

Due to orthogonality

 $\mathbf{u} \times \mathbf{v} = \mathbf{w}, \quad \mathbf{v} \times \mathbf{w} = \mathbf{u}, \text{ and } \quad \mathbf{w} \times \mathbf{u} = \mathbf{v} \dots (5.18)$

$\mathbf{Q}^{T}\mathbf{Q} = \mathbf{Q}\mathbf{Q}^{T} = \mathbf{1}$; det (\mathbf{Q}) = 1; $\mathbf{Q}^{-1} = \mathbf{Q}^{T} \dots$ (5.19)

Example 5.6 Rotations [Elementary] (Fig. 5.13a)



$$\mathbf{Q}_{Z} \equiv \begin{bmatrix} C\alpha & -S\alpha & 0 \\ S\alpha & C\alpha & 0 \\ 0 & 0 & 1 \end{bmatrix} \qquad \dots (5.21)$$

$$\mathbf{Q}_{Y} \equiv \begin{bmatrix} C\beta & 0 & S\beta \\ 0 & 1 & 0 \\ -S\beta & 0 & C\beta \end{bmatrix}; \quad \mathbf{Q}_{X} \equiv \begin{bmatrix} 1 & 0 & 0 \\ 0 & C\gamma & -S\gamma \\ 0 & S\gamma & C\gamma \end{bmatrix}$$

... (5.22)

Non-commutative Property: An Illustration



Fig. 5.20 Successive rotation of a box about Z and Y-axes

Non-commutative Property (contd.)



Fig. 5.21 Successive rotation of a box about Y and Z-axes



Lecture 3 **Robot Kinematics (Ch. 5)** S.K. Saha Aug. 10, 2015 (M)@JRL301 (Rob. Tech.)

S K Saha **Copyrighted Material**

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Recap

- Orientation representations
 - Non-commutative
- Direction cosines: Has disadv. of 9 param.
- Fixed-axes (RPY) rotations (12 sets)

Homogeneous Transformation



Task: Point P is known in moving frame M. Find P in fixed frame F.

Fig. 5.23 Two coordinate frames

 $[\mathbf{p}]_F = [\mathbf{o}]_F + \mathbf{Q}[\mathbf{p}']_M$

$$p = o + p'$$
 ... (5.45)

٠

$$\begin{bmatrix} [\mathbf{p}]_F \\ 1 \end{bmatrix} = \begin{bmatrix} \mathbf{Q} & [\mathbf{o}]_F \\ \mathbf{O}^T & 1 \end{bmatrix} \begin{bmatrix} [\mathbf{p'}]_M \\ 1 \end{bmatrix} \dots (5.47)$$

 $[\mathbf{p}]_F = \mathbf{T}[\mathbf{p'}]_M \qquad \dots (5.48)$

Homogenous Transformation

T: Homogenous transformation matrix (4×4)

$$\mathbf{T}^{\mathrm{T}}\mathbf{T} \neq \mathbf{1} \quad \text{or} \quad \mathbf{T}^{-1} \neq \mathbf{T}^{\mathrm{T}} \qquad \dots (5.49)$$
$$\mathbf{T}^{-1} = \begin{bmatrix} \mathbf{Q}^{\mathrm{T}} & -\mathbf{Q}^{\mathrm{T}} & [\mathbf{0}]_{F} \\ \mathbf{0}^{\mathrm{T}} & 1 \end{bmatrix} \qquad \dots (5.50)$$

Example 5.10 Pure Translation



Example 5.11 Pure Rotation



... (5.52)

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Non-commutative Property

Like rotation matrices homogeneous transformation matrices are non-commutative, i. e.,

 $\mathbf{T}_{A}\mathbf{T}_{B}\neq\mathbf{T}_{B}\mathbf{T}_{A}$

Denavit and Hartenberg (DH) Parameters

- Serial chain
- Two links connected by revolute or prismatic joint
 - Four parameters
 - Joint offset (b)
 - Joint angle (θ)
 - Link length (a)
 - Twist angle (α)



Fig. 5.27 Serial manipulator

- Joint axis *i*: Link *i-1* + link *i*
- Link *i*: Fixed to frame *i*+1 (Saha) / frame *i* (Craig)



• b_i (Joint offset): Length of the intersections of the common normals on the joint axis Z_i , i.e., O_i and O'_i . It is the relative position of links i - 1 and i. This is measured as the distance between X_i and X_{i+1} along



(a) The *i*th joint is revolute

 θ_i (Joint angle): Angle between the orthogonal projections of the common normals, X_i and X_{i+1} , to a plane normal to the joint axes Z_i . Rotation is positive when it is made counter clockwise. It is the relative angle between links i - 1 and i. This is measured as the angle between X_i and X_{i+1} about Z_i .



• a_i (Link length): Length between the O'_i and O_{i+1} . This is measured as the distance between the common normals to axes Z_i and Z_{i+1} along X_{i+1} .



(a) The *i*th joint is revolute

 α_i (Twist angle): Angle between the orthogonal projections of joint axes, Z_i and Z_{i+1} onto a plane normal to the common normal. This is measured as the angle between the axes, Z_i and Z_{i+1} , about axis X_i + 1 to be taken positive when rotation is made counter clockwise.



(a) The *i*th joint is revolute



Fig. 5.28 (a) The *i*th joint is revolute



• Translation along Z_i

$$\mathbf{T}_{b} = \begin{bmatrix} 1 & 0 & 0 & 0 \\ 0 & 1 & 0 & 0 \\ 0 & 0 & 1 & b_{i} \\ 0 & 0 & 0 & 1 \end{bmatrix}$$

... (5.60b)

• Rotation about Z_i

$$\mathbf{T}_{\theta} = \begin{bmatrix} C\theta_{i} & -S\theta_{i} & 0 & 0 \\ S\theta_{i} & C\theta_{i} & 0 & 0 \\ 0 & 0 & 1 & 0 \\ 0 & 0 & 0 & 1 \end{bmatrix}$$

• Translation along X_{i+1}

$$\mathbf{T}_{a} = \begin{bmatrix} 1 & 0 & 0 & a_{i} \\ 0 & 1 & 0 & 0 \\ 0 & 0 & 1 & 0 \\ 0 & 0 & 0 & 1 \end{bmatrix}$$

• Rotation about X_{i+1}

$$\mathbf{T}_{\alpha} = \begin{bmatrix} 1 & 0 & 0 & 0 \\ 0 & C\alpha_{i} & -S\alpha_{i} & 0 \\ 0 & S\alpha_{i} & C\alpha_{i} & 0 \\ 0 & 0 & 0 & 1 \end{bmatrix}$$

... (5.60d)

• Total transformation from Frame *i* to Frame *i*+1

$$\mathbf{T}_i = \mathbf{T}_b \mathbf{T}_{\theta} \mathbf{T}_a \mathbf{T}_{\alpha} \qquad \dots (5.61a)$$

Do it yourself!



... (5.61b)

Spherical-type Arm

• DH-parameters

Link	b_i	$ heta_i$	a_i	$lpha_i$
1			•	
2	Fill-up the DH parameters			
3	_			





Fig. 5.32 A spherical arm

PUMA 560



i	Variable DH		Constant DH	
	b_i	$ heta_i$	a_i	$lpha_i$
1	0	θ_{l}	0	-π/2
2	0	θ_2	a_2	0
3	<i>B</i> ₃	θ_3	a_3	-π/2
4	b_4	$ heta_4$	0	π/2
5	0	θ_5	0	-π/2
6	0	θ_6	0	0

Fig. 5.35 PUMA 560 and its frames



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Forward and Inverse Kinematics



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Three-link Planar Arm

• DH-parameters

Link	b_i	$ heta_i$	a_i	α_i
1			1	
2	Fill-up the DH			
3				

• Frame transformations (Homogeneous)





Fig. 5.29 A three-link planar arm

```
, for i=1,2,3
```

DH Parameters of Articulated Arm



Link	b_i	Θ_i	a_i	α_i
1	0	$\theta_1(JV)$	0	$-\pi/2$
2	0	$\theta_2(JV)$	a_2	0
3	0	$\theta_3(JV)$	a_3	0

Fig. 5.29 An articulated arm

Matrices for Articulated Arm

$$\mathbf{T}_{1} = \begin{bmatrix} c_{1} & 0 & -s_{1} & 0 \\ s_{1} & 0 & c_{1} & 0 \\ 0 & -1 & 0 & 0 \\ 0 & 0 & 0 & 1 \end{bmatrix} \quad \mathbf{T}_{2} = \begin{bmatrix} c_{2} & -s_{2} & 0 & a_{2}c_{2} \\ s_{2} & c_{2} & 0 & a_{2}s_{2} \\ 0 & 0 & 1 & 0 \\ 0 & 0 & 0 & 1 \end{bmatrix} \\ \mathbf{T}_{3} = \begin{bmatrix} c_{3} & -s_{3} & 0 & a_{3}c_{3} \\ s_{3} & c_{3} & 0 & a_{3}s_{3} \\ 0 & 0 & 1 & 0 \\ 0 & 0 & 0 & 1 \end{bmatrix} \quad \textbf{MATLAB}$$

$$\mathbf{T} = \begin{bmatrix} c_1 c_{23} & -c_1 s_{23} & -s_1 & c_1 (a_2 c_2 + a_3 c_{23}) \\ s_1 c_{23} & -s_1 s_{23} & c_1 & s_1 (a_2 c_2 + a_3 c_{23}) \\ -s_{23} & -c_{23} & 0 & -(a_2 s_2 + a_3 s_{23}) \\ 0 & 0 & 0 & 1 \end{bmatrix} .$$
(6.11)

Inverse Kinematics

- Unlike Forward Kinematics, general solutions are not possible.
- Several architectures are to be solved differently.



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Inverse Kinematics of 3-DOF RRR Arm

$$\varphi = \theta_1 + \theta_2 + \theta_3 \dots (6.18a)$$

$$p_x = a_1c_1 + a_2 c_{12} + a_3c_{123}$$

$$\dots (6.18b)$$

$$p_y = a_1s_1 + a_2 s_{12} + a_3s_{123}$$

$$\dots (6.18c)$$

End-effector, $P(p_x, p_y)$

$$Y_1$$

$$Y_1$$

$$Y_2$$

$$Y_2$$

$$Y_2$$

$$Wrist, W(w_x, w_y)$$

$$Y_2$$

$$Wrist, W(w_x, w_y)$$

$$Y_2$$

$$Wrist, W(w_x, w_y)$$

$$Y_1$$

$$Y_2$$

$$Y_2$$

$$Y_2$$

$$Y_2$$

$$Y_1$$

$$Y_2$$

Fig. 6.3 Kinematics of a three-link planar arm

$$w_{x} = p_{x} - a_{3}c \ \varphi = a_{1}c_{1} + a_{2}c_{12} \dots (6.19a)$$

$$w_{y} = p_{y} - a_{3}s \ \varphi = a_{1}s_{1} + a_{2}s_{12} \dots (6.19b)$$

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$$w_{x}^{2} + w_{y}^{2} = a_{1}^{2} + a_{2}^{2} + 2 a_{1}a_{2}c_{2} \qquad \dots (6.20a)$$

$$c_{2} = \frac{w_{1}^{2} + w_{2}^{2} - a_{1}^{2} - a_{2}^{2}}{2a_{1}a_{2}} \qquad s_{2} = \pm \sqrt{1 - c_{2}^{2}} \qquad \dots (6.20b,c)$$

$$\theta_{2} = \operatorname{atan2}(s_{2}, c_{2}) \qquad \dots (6.21)$$

$$w_{x} = (a_{1} + a_{2}c_{2})c_{1} - a_{2}s_{1}s_{2} \qquad \dots (6.22a)$$

$$w_{y} = (a_{1} + a_{2}c_{2})s_{1} + a_{2}c_{1}s_{2} \qquad \dots (6.22b)$$

$$s_{1} = \frac{(a_{1} + a_{2}c_{2})w_{y} - a_{2}s_{2}w_{x}}{\Delta} \qquad c_{1} = \frac{(a_{1} + a_{2}c_{2})w_{x} + a_{2}s_{2}w_{y}}{\Delta} \qquad \dots (6.23a,b)$$

$$\theta_1 = \operatorname{atan2}(s_1, c_1)$$

... (6.23c)

...(6.24)

$$\theta_3 = \varphi - \theta_1 - \theta_2$$

Numerical Example

• An RRR planar arm (Example 6.15). Input



where $\phi = 60^{\circ}$, and $a_1 = a_2 = 2$ units, and $a_3 = 1$ unit.

Do it yourself \rightarrow Verify using <u>RoboAnalyzer</u>

Using eqs. (6.13b-c),		$c_2 = 0.866$, and $s_2 = 0.5$,		
		$\theta_2 = 30^{\circ}$		
Next, from eqs. (6.	16a-b),	$s_1 = 0$, and $c_1 = 0.866$.		
Finally, from eq. (6.17),		$\theta_I = 0^o$.		Prograd
		$\theta_3 = 30^o$.		am
Therefore	$\theta_1 = 0^o \ \theta_2 = 30$	$\theta_3 = 30$)	(6.30b)

The positive values of s_2 was used in evaluating $\theta_2 = 30^{\circ}$.

The use of negative value would result in :

 $\theta_1 = 30^{\circ} \theta_2 = -30^{\circ}$, and $\theta_3 = 60^{\circ}$...(6.30c)

Watch

 Forward and Inverse Kinematics: Watch 3/3 of IGNOU Lectures [29min]

https://www.youtube.com/watch?v=duKD8cvtBTI

 For more clarity: Watch 12 of Addis Ababa Lectures [77 min]

[https://www.youtube.com/watch?v=NXWzk1toze4

 Robotics (13 of Addis Ababa Lectures): Inverse Kinematics [82 min]

https://www.youtube.com/watch?v=uIP3YiJLiEM

. . (6.86)

Velocity Analysis

 $- \cdot -$

Jacobian maps joint rates into end-effector's velocities. It depends on the manipulator configuration.

twistof end - effector :
$$\mathbf{t}_{e} \equiv \begin{bmatrix} \boldsymbol{\omega}_{e} \\ \mathbf{v}_{e} \end{bmatrix}$$
; Joint rates : $\dot{\boldsymbol{\theta}} = \begin{bmatrix} \theta_{1} \\ \vdots \\ \dot{\theta}_{n} \end{bmatrix}$

$$\mathbf{t}_{\mathbf{e}} = \mathbf{J}\dot{\mathbf{\Theta}} \quad \text{where } \mathbf{J} = \begin{bmatrix} \mathbf{j}_1 & \mathbf{j}_2 & \cdots & \mathbf{j}_n \end{bmatrix} \text{ and}$$
$$\mathbf{J} = \begin{bmatrix} \mathbf{e}_1 & \mathbf{e}_2 & \cdots & \mathbf{e}_n \\ \mathbf{e}_1 \times \mathbf{a}_{1e} & \mathbf{e}_2 \times \mathbf{a}_{2e} & \cdots & \mathbf{e}_n \times \mathbf{a}_{ne} \end{bmatrix}$$

$$\mathbf{j}_{i} \equiv \begin{bmatrix} \mathbf{e}_{i} \\ \mathbf{e}_{i} \times \mathbf{a}_{ie} \end{bmatrix}, \text{ if Joint } i \text{ is revolute } \mathbf{j}_{i} \equiv \begin{bmatrix} \mathbf{0} \\ \mathbf{e}_{i} \times \mathbf{a}_{ie} \end{bmatrix}, \text{ if Joint } i \text{ is prismatic}$$

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Jacobian of a 2-link Planar Arm

$$\mathbf{J} = \begin{bmatrix} \mathbf{e}_1 \times \mathbf{a}_{1e} & \mathbf{e}_2 \times \mathbf{a}_{2e} \end{bmatrix}$$

where $\mathbf{e}_1 \equiv \mathbf{e}_2 \equiv \begin{bmatrix} 0 & 0 & 1 \end{bmatrix}^t$

$$\mathbf{a}_{1e} \equiv \mathbf{a}_1 + \mathbf{a}_2$$

$$\equiv [a_1c_1 + a_2c_{12} \quad a_1s_1 + a_2s_{12} \quad 0]^T$$

$$\mathbf{a}_{2e} \equiv \mathbf{a}_2$$

$$\equiv [a_2c_{12} \quad a_2s_{12} \quad 0]^T$$

Hence,
$$\mathbf{J} = \begin{bmatrix} -a_1 s_1 - a_2 s_{12} & -a_2 s_{12} \\ a_1 c_1 + a_2 c_{12} & a_2 c_{12} \end{bmatrix}$$



Example: Singularity of 2-link RR Arm

$$\mathbf{J} \equiv \begin{bmatrix} -a_1 s_1 - a_2 s_{12} & -a_2 s_{12} \\ a_1 c_1 + a_2 c_{12} & a_2 c_{12} \end{bmatrix} \qquad \theta_2 = 0 \text{ or } \pi$$



Figure 7.9 Singular configurations of a two-link planar arm

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Statics and Manipulator Design (Ch. 7)

Introduction to ROBOTICS S K Saha

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Principle of Virtual Work

$$\mathbf{w}_{e}^{T} \delta \mathbf{x} = \boldsymbol{\tau}^{\mathrm{T}} \delta \boldsymbol{\theta} \qquad \dots (7.28)$$

 Relation between two virtual displacements (Can be derived from velocity expression)

$$\delta \mathbf{x} = \mathbf{J} \delta \mathbf{\theta} \qquad \dots (7.29)$$
$$\mathbf{w}_{e}^{T} \mathbf{J} \delta \mathbf{\theta} = \mathbf{\tau}^{T} \delta \mathbf{\theta} \implies \mathbf{w}_{e}^{T} \mathbf{J} = \mathbf{\tau}^{T} \dots (7.31)$$
$$\mathbf{\tau} = \mathbf{J}^{T} \mathbf{w}_{e} \qquad \dots (7.32)$$

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Example: 2-link RR Planar Arm

$$\tau_{1} = [\mathbf{e}_{1}]_{1}^{T} [\mathbf{n}_{01}]_{1}$$

$$= a_{1}f_{x}s\theta_{2} + (a_{2} + a_{1}c\theta_{2})f_{y}$$

$$\tau_{2} = [\mathbf{e}_{2}]_{2}^{T} [\mathbf{n}_{12}]_{2} = a_{2}f_{y}$$

$$\mathbf{\tau} = \mathbf{J}^{T}\mathbf{f}$$

$$\tau = \begin{bmatrix} \tau_{1} \\ \tau_{2} \end{bmatrix} \quad \mathbf{J}^{T} = \begin{bmatrix} a_{1}s\theta_{2} & a_{1}c\theta_{2} + a_{2} & 0 \\ 0 & a_{2} & 0 \end{bmatrix} \quad \mathbf{f} = \begin{bmatrix} f_{x} \\ f_{y} \\ 0 \end{bmatrix}$$

Two Jacobian Matrices

• From Statics $\mathbf{J} \equiv \begin{bmatrix} a_1 s \theta_2 & 0 \\ a_1 c \theta_2 + a_2 & a_2 \\ 0 & 0 \end{bmatrix}$

• From Kinematics $\mathbf{J} \equiv \begin{bmatrix} -a_1s_1 - a_2s_{12} & -a_2s_{12} \\ a_1c_1 + a_2c_{12} & a_2c_{12} \end{bmatrix}$

Jacobian from Statics in Frame 1

$$\begin{bmatrix} \mathbf{J} \end{bmatrix}_{1} = \begin{bmatrix} c\theta_{1} & -s\theta_{1} & 0 \\ s\theta_{1} & c\theta_{1} & 0 \\ 0 & 0 & 1 \end{bmatrix} \begin{bmatrix} c\theta_{2} & -s\theta_{2} & 0 \\ s\theta_{2} & c\theta_{2} & 0 \\ 0 & 0 & 1 \end{bmatrix} \begin{bmatrix} a_{1}s\theta_{2} & 0 \\ a_{1}c\theta_{2} + a_{2} & a_{2} \\ 0 & 0 \end{bmatrix}$$
$$= \begin{bmatrix} -a_{1}s\theta_{1} - a_{2}s\theta_{12} & -a_{2}s\theta_{12} \\ a_{1}c\theta_{1} + a_{2}c\theta_{12} & a_{2}c\theta_{12} \\ 0 & 0 \end{bmatrix} \dots (7.34)$$

 Without the last row, it is the same as the one from kinematics ← Should be!

Manipulator Design

- High investment in robot usage → low technological level of mechanical structure
- Functional Requirements
- Kinetostatic Measures
- Structural Design and Dynamics
- Economics

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Functional Requirements of a Robot

- Payload
- Mobility
- Configuration



Figure 7.6 A tilt and roll device provides additional DOF to the robot system

- Speed, Accuracy and Repeatability
- Actuators and Sensors



Figure 7.7 Workspace of a 2-DOF RP planar manipulator

$$b_{\min} \le b \le b_{\max}$$
, for $0^{\circ} \le \theta \le 360^{\circ}$

Dexterity and Manipulability

• Dexterity $\rightarrow w_d = \det(\mathbf{J})$... (7.44)

• Manipulability
$$\rightarrow w_m = \sqrt{\det(\mathbf{J}\mathbf{J}^T)}$$

Nonredundant manipulator

 Square
 Jacobian

$$w_m = |\det(\mathbf{J})| \qquad w_d = w_m$$

Motor Selection (Thumb Rule)

- Rapid movement with high torques (> 3.5 kW): Hydraulic actuator
- < 1.5 kW (no fire hazard): Electric motors
- 1-5 kW: Availability or cost will determine the choice

Simple Calculation

- 2 m robot arm to lift 25 kg mass at 10 rpm
- Force = 25 x 9.81 = 245.25 N
- Torque = 245.25 x 2 = 490.5 Nm
- Speed = $2\pi \times 10/60 = 1.047$ rad/sec
- Power = Torque x Speed = 0.513 kW
- Simple but sufficient for approximation

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Practical Application



Subscript *l* for load; *m* for motor; $G = \omega_l / \omega_m (< 1); \eta$: Motor + Gear box efficiency

Accelerations & Torques

Ang. accn. during t_1 : $\alpha_l = \frac{\omega_a - \omega_l}{t_l}$ Ang. accn. during t_2 : Zero (Const. Vel.) Ang. accn. during t_3 : $\alpha_3 = \frac{\alpha_b - 0}{t_3}$ Torque during t_1 : $T_1 = (I_m + \frac{G^2}{n} I_i) \alpha_i + T_f \frac{G}{n}$ Torque during t_2 : $T_2 = T_f \frac{G}{n}$ Torque during t_3 : $T_3 = (I_m + \frac{G^2}{n}I_i)\alpha_3 - T_f \frac{G}{n}$

RMS Value



$$T_{Rms} = \sqrt{\frac{(I_1 \times t_1) + (I_2 \times t_2) + (I_3 \times t_3) + (zero)t_4}{t_1 + t_2 + t_3 + t_4}}$$

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Motor Performance



Final Selection

- Peak speed and peak torque requirements, where T_{Peak} is max of (magnitudes) T₁, T₂, and T₃
- Use individual torque and RMS values
 + Performance curves provided by the manufacturer.
- Check heat generation + natural frequency of the drive.

Dynamics and Control Measures

Rule of Thumb

$$\omega_n \leq \frac{1}{2}\omega_r \qquad \dots (7.51)$$

- ω_n : closed-loop natural frequency
- ω_r : lowest structural resonant frequency

Manipulator Stiffness



Link Material Selection

• Mild (low carbon) steel:

 $S_y = 350 \text{ Mpa}; S_u = 420 \text{ Mpa}$

• High alloyed steel

 $S_y = 1750-1900 \text{ Mpa}; S_u = 2000-2300 \text{ Mpa}$

- Aluminum
- $S_y = 150-500 \text{ Mpa}; S_u = 165-580 \text{ Mpa}$

Driver Selection

- Driver of a DC motor: A hardware unit which generates the necessary current to energize the windings of the motor
- Commercial motors come with matching drive systems

Summary

- Forward Kinematics
- Inverse kinematics
 - A spatial 6-DOF wrist-portioned has 8 solutions
- Velocity and Jacobian
- Mechanical Design



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